Modiscast S4

Fully refined

Signar S	CHEMICAL ANALYSIS (%)	Min.	Value	Max.
Fe ₂ O ₃	SiO ₂	62.6	63.4	64.1
TiO ₂	Al_2O_3		22.5	
Ceo 0.22 MgO 0.59 K ₂ O 2.00 2.10 2.20 Na ₂ O 0.20 2.00 2.00 LOI 8.2 8.6 9.0 RESIDUE – WET sieve (mass %) > 75 μm 1.00 PARTICLE SIZE ANALYSIS-Sedigraph (cumulative mass %) < 5 μm 82 86 90 < 2 μm 65 69 73 < 1 μm 53 57 61 < 0.5 μm 42 46 50 PHYSICAL PROPERTIES Methylene Blue Index (mg.g²) 36.0 39.0 42.0 Water soluble salis(ppm) 550 90 Water soluble salis(ppm) 550 90 Mobiliture content (%) 20.0 450 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) 72.0 79.5 87.0 FIRED PROPERTIES 1.49 90 94 94 94 94	$\overline{Fe_2O_3}$	1.70	2.10	2.50
MgO 0.59 K₂O 2.00 2.10 2.20 Na₂O 0.20 1.00 LOI 8.2 8.6 9.0 RESIDUE – WET sieve (mass %) > 75 μm 1.00 > 45 μm 3.50 PARTICLE SIZE ANALYSIS–Sedigraph (cumulative mass %) < 5 μm 82 86 90 < 2 μm 65 69 73 < 1 μm 53 57 61 < 0.5 μm 42 46 50 PHYSICAL PROPERTIES Methylene Blue Index (mg.g²) 36.0 39.0 42.0 Water soluble sulphate(ppm) 150 300 450 Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTI	TiO ₂		0.74	
K _Q O 2.00 2.10 2.20 Na ₂ O 0.20 0.20 LOI 8.2 8.6 9.0 RESIDUE – WET sieve (mass %) > 75 μm 1.00 PARTICLE SIZE ANALYSIS-Sedigraph (cumulative mass %) < 5 μm 82 86 90 < 2 μm 65 69 73 < 1 μm 53 57 61 < 0.5 μm 42 46 50 PHYSICAL PROPERTIES Methylene Blue Index (mg.g²) 36.0 39.0 42.0 Water soluble salts(ppm) 150 300 450 Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 20.0 CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 79.5 87.0 FRED PROPERTIES <td>CaO</td> <td></td> <td>0.22</td> <td></td>	CaO		0.22	
Na ₂ O 0.20 LOI 8.2 8.6 9.0 RESIDUE – WET sieve (mass %) > 75 μm 1.00 > 45 μm 3.50 PARTICLE SIZE ANALYSIS–Sedigraph (cumulative mass %) < 5 μm	MgO		0.59	
LOI	K_2O	2.00	2.10	2.20
No. No.	Na ₂ O		0.20	
No.	LOI	8.2	8.6	9.0
Name	RESIDUE – WET sieve (mass %)			
PARTICLE SIZE ANALYSIS-Sedigraph (cumulative mass %) < 5 μm	> 75 µm			1.00
≤ 5 μm 82 86 90 < 2 μm	> 45 µm		3.50	
≤ 5 μm 82 86 90 < 2 μm				
<2 µm	<u> </u>			
< 1 μm				
C 0.5 µm 42 46 50 PHYSICAL PROPERTIES Methylene Blue Index (mg.g¹) 36.0 39.0 42.0 Water soluble salts(ppm) 550 Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 20.0 CASTING DATA 300 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES L* 66.68 a* 1.49 b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake			69	73
PHYSICAL PROPERTIES Methylene Blue Index (mg.g¹) 36.0 39.0 42.0 Water soluble salts(ppm) 550 Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 20.0 CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 66.68 a* 1.49 66.68 b* 13.36 66.68 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake			57	
Methylene Blue Index (mg.g¹¹) 36.0 39.0 42.0 Water soluble salts(ppm) 550 Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 20.0 CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 66.68 a* 1.49 5 b* 13.36 6 Contraction (%) 9.4 9.4 Water absorption (%) 0.16 9 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	< 0.5 μm	42	46	50
Water soluble salts(ppm) 550 Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 20.0 CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 66.68 a* 1.49 13.36 Contraction (%) 9.4 Water absorption (%) PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	PHYSICAL PROPERTIES			
Water soluble sulphate(ppm) 150 300 450 Moisture content (%) 20.0 CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c 1.49	Methylene Blue Index (mg.g ⁻¹)	36.0	39.0	42.0
Moisture content (%) 20.0 CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 a* 1.49 b* 1.336 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	Water soluble salts(ppm)		550	
CASTING DATA Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 a* 1.49 b* b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	Water soluble sulphate(ppm)	150	300	450
Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 66.68 a* 1.49 5 b* 13.36 6 Contraction (%) 9.4 9.4 Water absorption (%) 0.16 6 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	Moisture content (%)			20.0
Deflocculant demand (wt%) 0.30 0.45 0.60 Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 66.68 a* 1.49 66.68 b* 13.36 66.68 Contraction (%) 9.4 66.68 Water absorption (%) 0.16 66.68 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	CACTING DATA			
Cast rate (mm. in 30 minutes) 4.5 5.5 6.5 MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c L* 66.68 a² 1.49 b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake		n an	0.45	n en
MODULUS OF RUPTURE (as 100% clay) Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c 24.0 24.0 24.0 25.0 26.66.68 26.				
Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c 66.68 <	Cast rate (mm. in 30 minutes)	4.5	5.5	0.0
Dried at 110 °C (Kgf.cm²) 72.0 79.5 87.0 FIRED PROPERTIES 1240°c 66.68 <	MODILLUS OF PURTURE (as 100% alan)			
FIRED PROPERTIES 1240°c L* 66.68 a* 1.49 b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake		72 N	70 5	87 N
L* 66.68 a* 1.49 b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	Diled at 110 C (rgi.ciii)	72.0	13.5	07.0
a* 1.49 b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake Shredded, Noodle or Cake				
b* 13.36 Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake Shredded, Noodle or Cake	<u>L*</u>		66.68	
Contraction (%) 9.4 Water absorption (%) 0.16 PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake	<u>a*</u>		1.49	
Water absorption (%) PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake				
PRODUCT FORM & STANDARD PACKAGING Shredded, Noodle or Cake				
Shredded, Noodle or Cake	Water absorption (%)		0.16	
	PRODUCT FORM & STANDARD PACKAGING			
Big bag, 50 kg bags, bulk	Shredded, Noodle or Cake			
	Big bag, 50 kg bags, bulk			

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Max, Min values are specified properties.

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copies of which will be supplied on request.

